



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
9-				
-40	102348-2	Outer Track - - - - -	1	
-41	102348-503	Inner Track Assy - - - - -	1	
-42	102348-1	Retainer - - - - -	1	
-43	Grade #4	Steel Ball (.312 dia.) - - - - -	8	
-44	102348-5	Bumper - - - - -	3	
-45	102335-501	Lever Assy (LH) - - - - -	1	
	102335-502	Lever Assy (RH) - - - - -	1	
-46	102348-3	Adjusting Plate - - - - -	1	
		- Attaching Parts -		
-47	MS20392-2C43	Clevis Pin - - - - -	3	
-48	MS24665-132	Cotter Pin - - - - -	3	
-49	AN3-5A	Bolt - - - - -	2	
-50	AN960-10	Washer - - - - -	2	
-51	AN970-3	Washer - - - - -	2	
-52	902017-4	Bushing - - - - -	2	
-53	MS20364-1032	Nut - - - - -	2	
-54	102323-8	Washer - - - - -	1	
-55	NAS221-11	Screw - - - - -	1	
-56	902017-1	Bushing - - - - -	1	
-57	AN960-10L	Washer - - - - -	1	
-58	1/4	Washer Cap Pushnut, Style PW (Pal Nut Co.) - -	1	
-59	NAS221-9	Screw - - - - -	3	
-60	AN960-10L	Washer - - - - -	3	
		- - - * - - -		

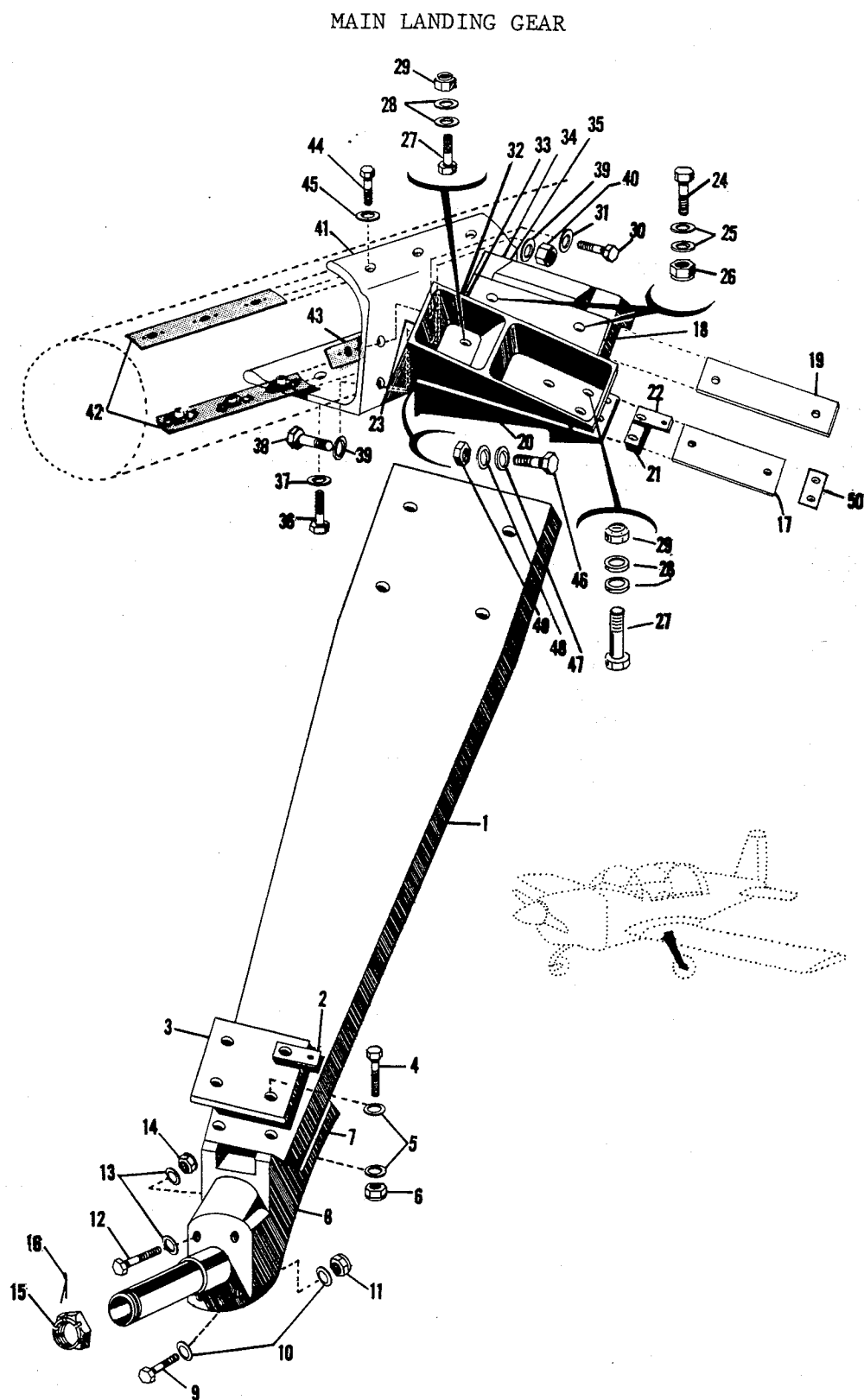


FIGURE 10: MAIN LANDING GEAR INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10		MAIN LANDING GEAR INSTALLATION	NP	
	701070-502	Main Landing Gear Installation - - - - -	NP	
	701070-501	Main Landing Gear Installation - - - - -	NP	
-1	701055-1	Strut- - - - -	1	
-2	403012-3	Bracket- - - - -	2	
-3	701017-1	Reinforcement Plate- - - - -	1	
-4	AN6-21A	Bolt - - - - -	4	
-5	AN960-616	Washer - - - - -	4	
-6	MS20365-624	Nut- - - - -	4	
-7	701068	Shim - - - - -	1	
-8	701042-1	Axle - - - - -	1	
-9	AN6-16A	Bolt - - - - -	1	
-10	AN960-616	Washer - - - - -	2	
-11	MS20365-624	Nut- - - - -	2	
-12	AN6-14A	Bolt - - - - -	1	
-13	AN960-616	Washer - - - - -	2	
-14	AN365-624	Nut- - - - -	2	
-15	AN7502-24	Nut- - - - -	1	
-16	AN380-4-8	Cotter Pin - - - - -	1	
-17	701023-2	Spacer - - - - -	1	
-18	701023-1	Spacer - - - - -	1	
-19	701023-3	Spacer - - - - -	1	
-20	701065-501	Bracket Assy.- - - - -	1	A
	701065-502	Bracket Assy.- - - - -	1	A
-21	701067-1	Spacer - - - - -	1	
-22	403012-2	Bracket- - - - -	1	
-23	701064-2	Bracket- - - - -	1	
	701064-3	Bracket- - - - -	1	
-24	AN6-17A	Bolt - - - - -	2	

(Continued on next page)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
		MAIN LANDING GEAR INSTALLATION (Cont.)								
-25	AN960-616	Washer	-	-	-	-	-	-	4	
-26	MS20365-624	Nut-	-	-	-	-	-	-	2	
-27	AN6-21A	Bolt	-	-	-	-	-	-	4	
-28	AN960-616	Washer	-	-	-	-	-	-	8	
-29	MS20365-624	Nut-	-	-	-	-	-	-	4	
-30	AN8-15A	Bolt	-	-	-	-	-	-	1	
-31	AN960-816	Washer	-	-	-	-	-	-	1	
-32	AN6-13A	Bolt	-	-	-	-	-	-	1	
-33	AB960-616	Washer	-	-	-	-	-	-	1	
-34	NAS148-28	Bolt	-	-	-	-	-	-	1	
-35	MS20002C8	Washer	-	-	-	-	-	-	1	
-36	AN6-13A	Bolt	-	-	-	-	-	-	3	
-37	AN960-616	Washer	-	-	-	-	-	-	3	
-38	AN8-14A	Bolt	-	-	-	-	-	-	1	
-39	AN960-816	Washer	-	-	-	-	-	-	2	
-40	MS20365-820	Nut-	-	-	-	-	-	-	1	
-41	701063-1	Bracket-	-	-	-	-	-	-	1	
	701063-2	Bracket-	-	-	-	-	-	-	1	
-42	102361-502	Retainer Assy.	-	-	-	-	-	-	1	
-43	102361-501	Retainer Assy.	-	-	-	-	-	-	1	
-44	AN6-13A	Bolt	-	-	-	-	-	-	3	
-45	AN960-616	Washer	-	-	-	-	-	-	3	
-46	AN6-14A	Bolt	-	-	-	-	-	-	2	
-47	AN960-616	Washer - Under Nut	-	-	-	-	-	-	2	
-48	AN960-616L	Washer - Under Head-	-	-	-	-	-	-	2	
-49	MS2-365-624	Nut-	-	-	-	-	-	-	2	
-50	701073-1	Shim	-	-	-	-	-	-	A/R	
(A - - Serial not determined)										

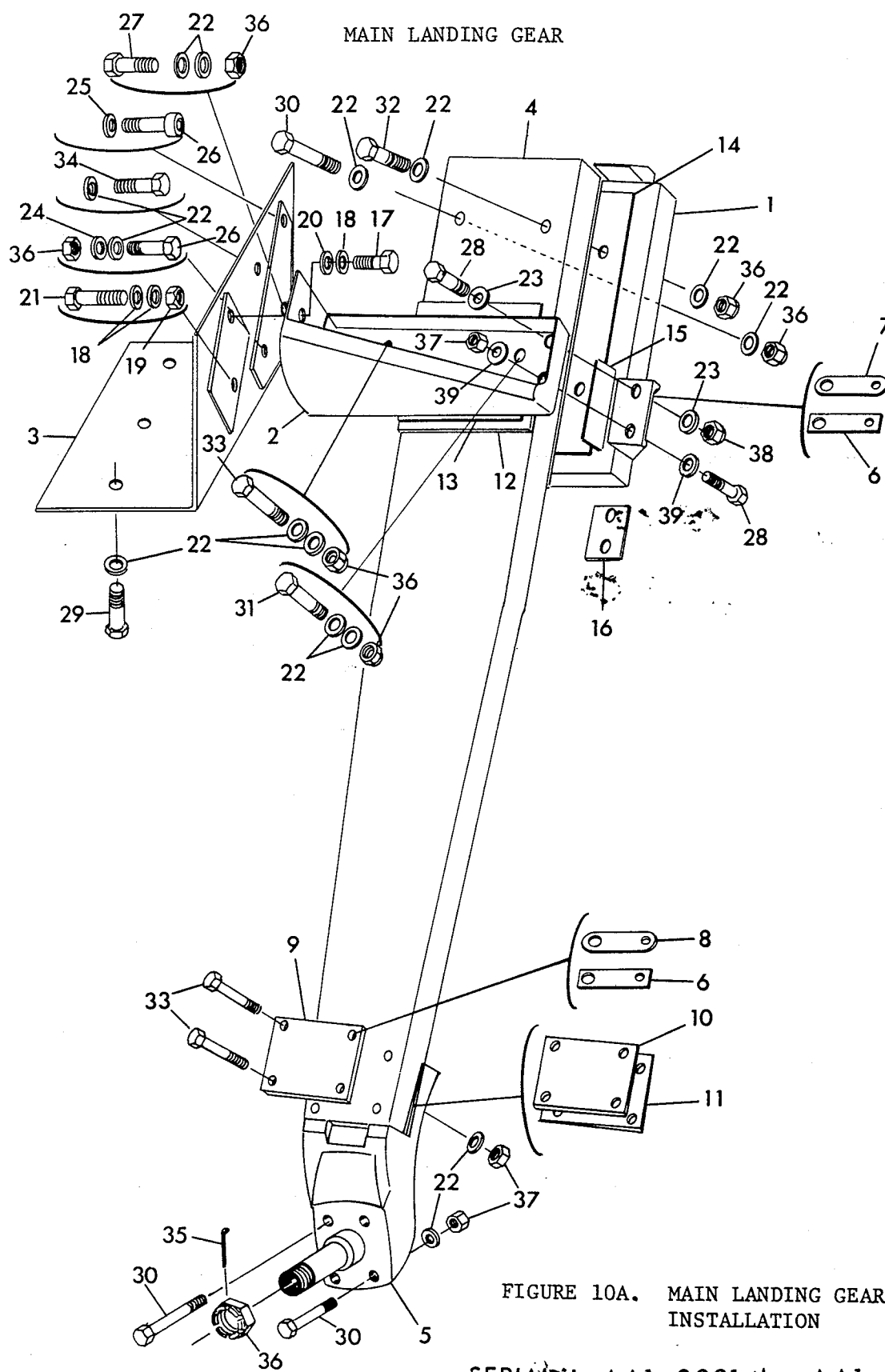




FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10A-		MAIN LANDING GEAR INSTALLATION (L.H.)	NP	A
		MAIN LANDING GEAR INSTALLATION (R.H.)	NP	A
-1	701044-501	Bracket Ass'y (L.H.) - - - - -	1	
	701044-502	Bracket Ass'y (R.H.) - - - - -	1	
-2	701052-501	Bracket Ass'y (L.H.) - - - - -	1	
	701052-502	Bracket Ass'y (R.H.) - - - - -	1	
-3	701051-503	Bracket (L.H.) - - - - -	1	
	701051-504	Bracket (R.H.) - - - - -	1	
-4	701055-1	Strut - - - - -	1	
-5	701042-1	Axle - - - - -	1	
-6	403012-1	Bracket - - - - -	2	B
-7	403012-3	Bracket - - - - -	1	C
-8	403012-2	Bracket - - - - -	1	
-9	701017-1	Reinforcement Plate - - - - -	1	
-10	701068	Shim - - - - -	A/R	G
-11	701072-1	Shim - - - - -	A/R	H
-12	701024-1	Spacer - - - - -	1	
-13	701060-1	Shim - - - - -	A/R	
	701060-2	Shim - - - - -	A/R	
	701060-3	Shim - - - - -	A/R	
	701060-4	Shim - - - - -	A/R	
	701060-5	Shim - - - - -	A/R	
-14	701061-1	Shim - - - - -	A/R	
	701061-2	Shim - - - - -	A/R	
	701061-3	Shim - - - - -	A/R	
	701061-4	Shim - - - - -	A/R	
	701061-5	Shim - - - - -	A/R	
-15	701041-1	Shim - - - - -	A/R	
	701041-2	Shim - - - - -	A/R	
	701041-3	Shim - - - - -	A/R	
	701041-4	Shim - - - - -	A/R	
	701041-5	Shim - - - - -	A/R	
	701041-6	Shim - - - - -	A/R	
	701041-7	Shim - - - - -	A/R	
	701041-8	Shim - - - - -	A/R	
	701041-9	Shim - - - - -	A/R	
	701041-10	Shim - - - - -	A/R	
	701041-11	Shim - - - - -	A/R	
	701041-12	Shim - - - - -	A/R	
	701041-13	Shim - - - - -	A/R	
-16	701062	Shim - - - - -	A/R	

(Continued on next page)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
10A-		MAIN LANDING GEAR INSTALLATION (L.H.) (Continued)	NP	A
		MAIN LANDING GEAR INSTALLATION (R.H.)	NP	A
		ATTACHING PARTS		
-17	AN8-15A	Bolt - - - - -	2	
-18	AN960-816L	Washer - - - - -	3	
-19	AN365-820	Nut- - - - -	1	
-20	AN960-816	Washer - - - - -	1	
-21	AN8-11A	Bolt - - - - -	1	B
	AN8-13A	Bolt - - - - -	1	C
-22	AN960-616	Washer - - - - -	30	
-23	AN960-516	Washer - - - - -	4	B
	AN960-616	Washer - - - - -	2	C
-24	AN960-616L	Washer - - - - -	1	
-25	AN960-816	Washer - - - - -	1	B
	901042-1	Washer - - - - -	1	D
	901042-2	Washer - - - - -	1	E
	701066-1	Washer - - - - -	1	F
-26	AN8-14A	Bolt - - - - -	1	B
	NAS148-29	Bolt - - - - -	1	C
-27	AN6-10A	Bolt - - - - -	2	
-28	AN5-7A	Bolt - - - - -	2	B
	AN6-10A	Bolt - - - - -	2	
-29	AN6-12A	Bolt - - - - -	3	
-30	AN6-14A	Bolt - - - - -	2	
-31	AN6-16A	Bolt - - - - -	4	
-32	AN6-15A	Bolt - - - - -	1	
-33	AN6-20A	Bolt - - - - -	5	
-34	AN6-13A	Bolt - - - - -	1	
-35	AN380-4-8	Cotter Pin - - - - -	1	
-36	MS21025-24	Nut- - - - -	1	
-37	AN365-624	Nut- - - - -	14	
-38	AN365-524	Nut- - - - -	2	B
	AN365-624	Nut- - - - -	2	C
-39	901045-1	Washer - - - - -	2	
		- - - - *		
		(A) AA-1-0001 thru AA-1-0149		
		(B) AA-1-0001 thru AA-1-0015		
		(C) AA-1-0016 & On		
		(D) AA-1-0016 thru AA-1-0023		
		(E) AA-1-0024 thru AA-1-0025		
		(F) AA-1-0026 & On		
		(G) AA-1-0019 & On		
		(H) AA-1-0001 thru AA-1-0064		



NOSE LANDING GEAR

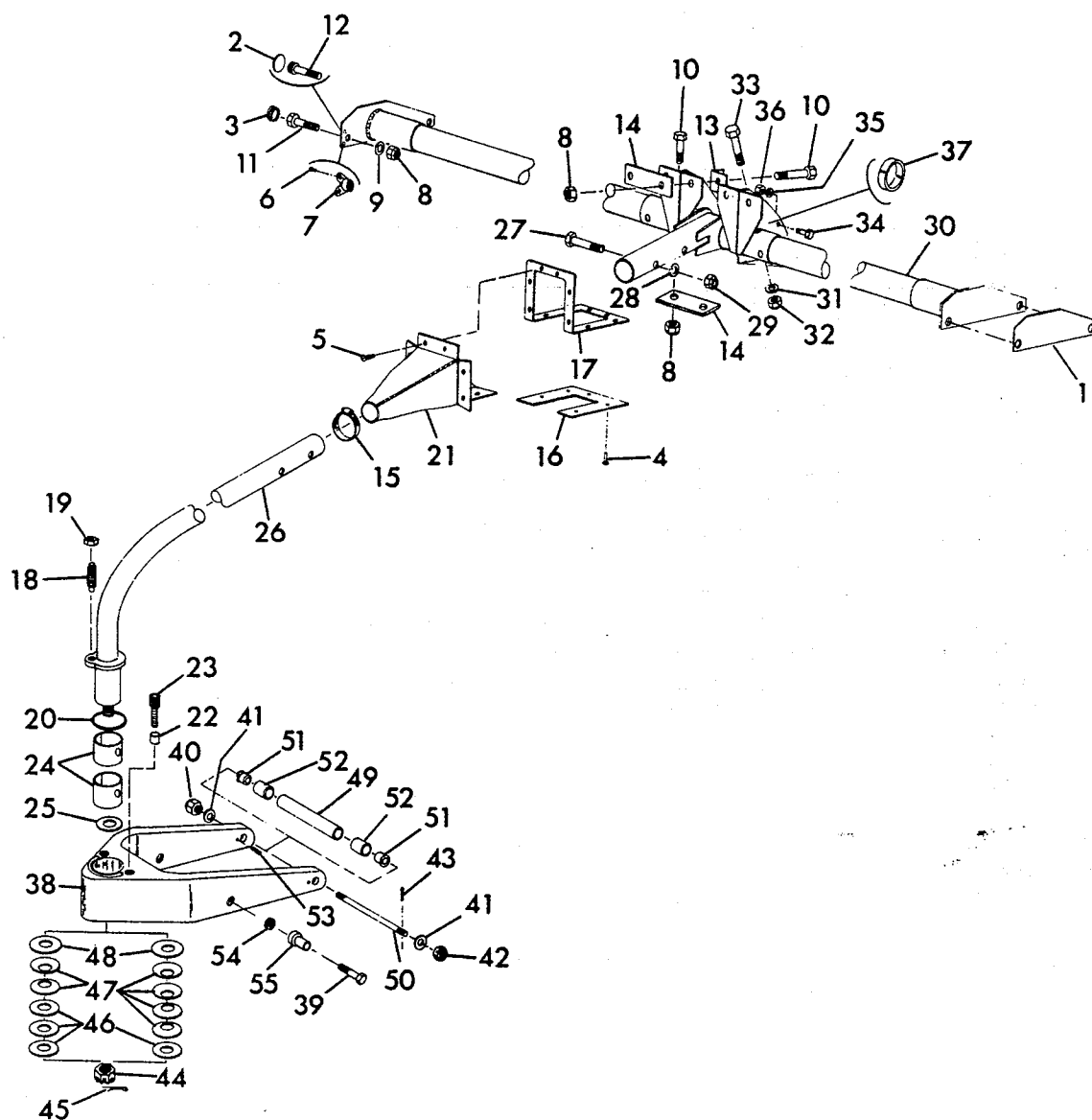


FIGURE 11. NOSE LANDING GEAR INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
11-		NOSE LANDING GEAR INSTALLATION							NP	
-1	702059-1	Shim	-	-	-	-	-	-	AR	
	702059-2	Shim	-	-	-	-	-	-	AR	
	702059-3	Shim	-	-	-	-	-	-	AR	
	702059-4	Shim	-	-	-	-	-	-	AR	
	702059-5	Shim	-	-	-	-	-	-	AR	
	702059-6	Shim	-	-	-	-	-	-	AR	
	702059-7	Shim	-	-	-	-	-	-	AR	
	702059-8	Shim	-	-	-	-	-	-	AR	
-2	702054-3	Cover	-	-	-	-	-	-	4	A
-3	NAS451-56	Plug Button	-	-	-	-	-	-	4	B
	702054-502	Nose Landing Gear Ass'y	-	-	-	-	-	-	NP	C
	702054-504	Nose Landing Gear Ass'y	-	-	-	-	-	-	NP	D
		ATTACHING PARTS								
-4	1601-0410	Rivet (AVEX)	-	-	-	-	-	-	5	E
-5	AES1021A8-6	Screw	-	-	-	-	-	-	12	
-6	1204-0408	Rivet (CHOBERT)	-	-	-	-	-	-	4	F
-7	NAS684A6	Nut Plate	-	-	-	-	-	-	2	F
-8	MS20365-624	Nut	-	-	-	-	-	-	4	
-9	AN960-616	Washer	-	-	-	-	-	-	4	
-10	AN6-12A	Bolt	-	-	-	-	-	-	8	
-11	AN176-7A	Bolt	-	-	-	-	-	-	4	B
-12	NAS146-20	Bolt	-	-	-	-	-	-	4	A
-13	702058-4	Clip	-	-	-	-	-	-	8	
-14	702058-5	Doubler	-	-	-	-	-	-	4	
		-	-	-	*	-	-	-		
-15	AN737TW66	Clamp	-	-	-	-	-	-	1	
-16	702063-1	Doubler	-	-	-	-	-	-	1	
-17	702060-1	Plate-Nose Gear Boot	-	-	-	-	-	-	1	
-18	901041-1	Spring Plunger	-	-	-	-	-	-	1	G
-19	MS35691-34	Nut	-	-	-	-	-	-	1	G
-20	MS29513-224	O-Ring	-	-	-	-	-	-	1	
-21	702064-501	Boot Ass'y	-	-	-	-	-	-	1	
-22	702052-4	Spacer	-	-	-	-	-	-	1	
-23	MS21262-50	Screw	-	-	-	-	-	-	2	
-24	702052-5	Split Bushing	-	-	-	-	-	-	2	
-25	TT-1508-2	Thrust Bearing (AMPLEX)	-	-	-	-	-	-	1	
-26	702057-501	Strut Ass'y	-	-	-	-	-	-	1	C
	702057-503	Strut Ass'y	-	-	-	-	-	-	1	D

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FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
11-		NOSE LANDING GEAR INSTALLATION (Continued)		
		ATTACHING PARTS		
-27	NAS464P4A28	Bolt - - - - -	2	H
	NAS464P6A28	Bolt - - - - -	2	I
-28	AN960-416	Washer - - - - -	2	H
	AN960-616	Washer - - - - -	2	I
-29	MS20364-428	Nut - - - - -	2	H
	MS20364-624	Nut - - - - -	2	I
		- - - * - - -		
-30	702065-501	Torque Tube & Yoke Ass'y - - - - -	1	J
		ATTACHING PARTS		
-31	AN960-716	Washer - - - - -	4	K
	AN960-716	Washer - - - - -	2	L
-32	AN364-720	Nut - - - - -	4	K
	AN364-720	Nut - - - - -	2	L
-33	NAS464P7A29	Bolt - - - - -	4	K
	NAS464P7A29	Bolt - - - - -	2	L
-34	AN3-3A	Bolt - - - - -	6	
-35	AN960-10	Washer - - - - -	6	
-36	AN364-1032	Nut - - - - -	6	
		- - - * - - -		
-37	702058-3	Split Bearing - - - - -	2	M
	702058-6	Split Bearing - - - - -	2	N
-38	702052-501	Fork Ass'y - - - - -	1	C
	702052-503	Fork Ass'y - - - - -	1	D
		ATTACHING PARTS		
-39	AN5-12A	Bolt - - - - -	2	
-40	MS20365-524	Nut - - - - -	1	
-41	AN960-516	Washer - - - - -	2	
-42	AN310-5	Nut - - - - -	1	
-43	AN380-2-2	Cotter Pin - - - - -	1	
-44	AN320-10	Nut - - - - -	1	
-45	AN380-5-6	Cotter Pin - - - - -	1	
-46	AN960-1016	Washer - - - - -	3	O
	AN960-1016	Washer - - - - -	1	P
-47	702054-4	Belleville Washer - - - - -	2	O
	702054-4	Belleville Washer - - - - -	4	P
-48	702054-5	Washer - - - - -	1	
		- - - * - - -		
(Continued on next page)				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
11-		NOSE LANDING GEAR INSTALLATION (Continued)		
-49	702053-1	Axle - - - - -	1	
-50	702053-2	Axle Rod - - - - -	1	
-51	702053-3	Plug - - - - -	2	
-52	702053-4	Spacer - - - - -	2	Q
	702053-5	Spacer - - - - -	2	R
-53	52-028-125-0437	Roll Pin (ESNA)- - - - -	2	
-54	3591-5CN0312	Insert (HELI-COIL) - - - - -	2	
-55	902019-1	Spacer - - - - -	2	
		- - - * - - -		
		(A) AA-1-0001 Thru AA-1-0077		
		(B) AA-1-0078 & On		
		(C) AA-1-0001 Thru AA-1-0235		
		(D) AA-1-0236 & On		
		(E) AA-1-0001 Thru AA-1-0331 & 0338		
		(F) AA-1-0001 Thru AA-1-0056		
		(G) AA-1-0001 Thru AA-1-0224		
		(H) AA-1-0001 Thru AA-1-0003		
		(I) AA-1-0004 & On		
		(J) AA-1-0005 & On, Spares		
		(K) AA-1-0001 Thru AA-1-0327 & 0330		
		(L) AA-1-0328, 0329, 0331 & On		
		(M) AA-1-0005 Thru AA-1-0295		
		(N) AA-1-0296 & On		
		(O) AA-1-0132 Thru AA-1-0224		
		(P) AA-1-0225 & On		
		(Q) AA-1-0001 Thru AA-1-0345		
		(R) AA-1-0346 & On, Spares		



WHEEL, TIRE, BRAKE

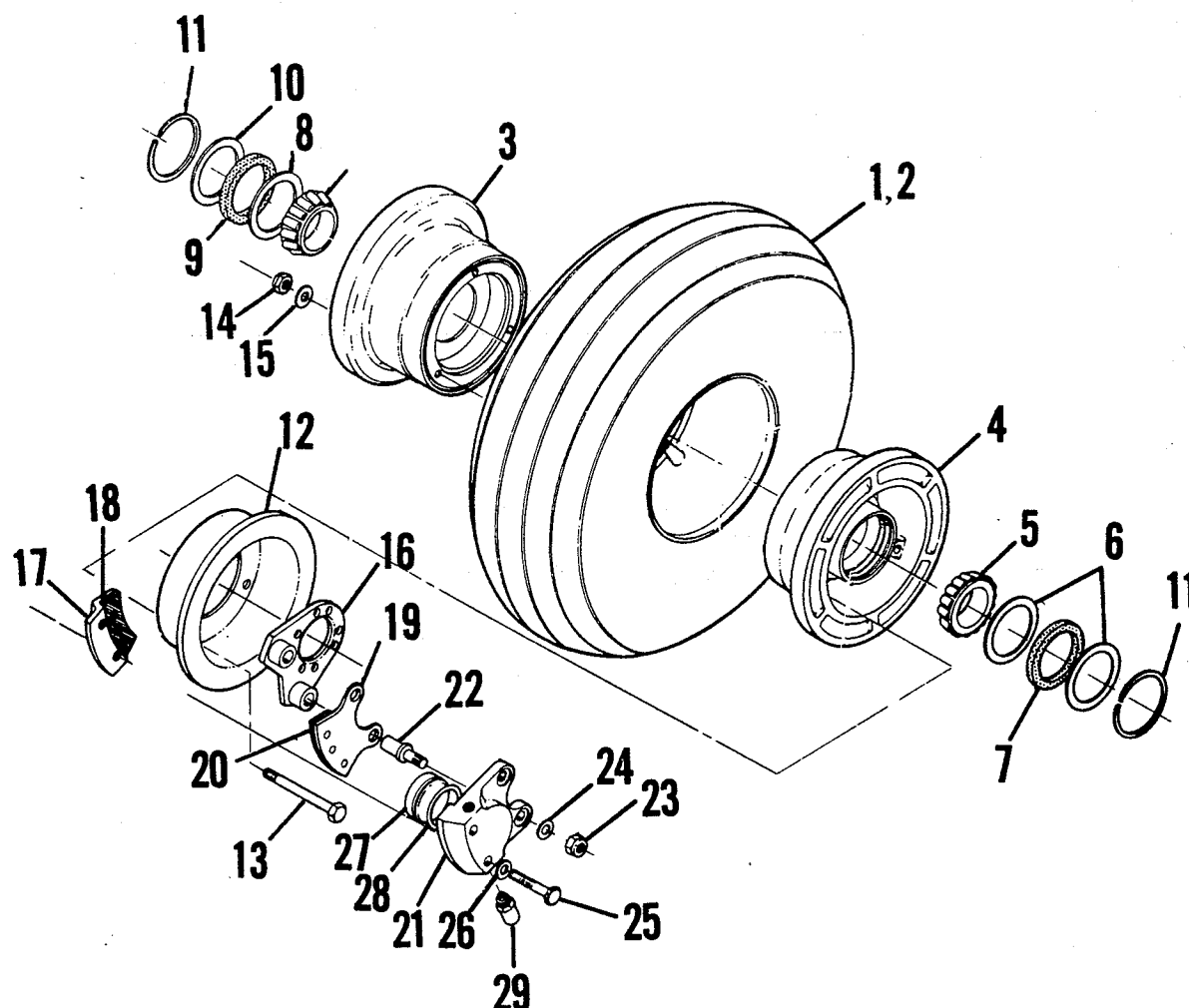


FIGURE 12. MAIN LANDING GEAR WHEEL AND BRAKE ASSEMBLY



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
12-		MAIN LANDING GEAR WHEEL & BRAKE ASSY		
-1	15-6.00-6	Tire, Type VI, 4 ply rating rib - - - - - Type Tire (Uniroyal)	1	
-2	15-6.00-6	Tube (Uniroyal) - - - - -	1	
	40-86 (A)	Wheel Assembly (Cleveland Aircraft Prods) - - - -	2	
-3	162-02700	Outer Wheel Half Assy (Cleveland Aircraft Prods)	1	
	152-02400	Wheel Half-Outer (Cleveland Aircraft Prods) - -	1	
	214-00100	Cup-Bearing (Cleveland Aircraft Prods) - - - -	1	
-4	161-03000	Inner Wheel Half Assy (Cleveland Aircraft Prods)	1	
	151-02600	Wheel Half-Inner (Cleveland Aircraft Prods) - -	1	
	214-00700	Cup-Bearing (Cleveland Aircraft Prods) - - - -	1	
-5	214-00200	Cone Bearing (Cleveland Aircraft Prods) - - - -	2	
-6	153-00400	Ring-Grease Seal (Cleveland Aircraft Prods) - - -	2	
-7	154-00300	Felt-Grease Seal (Cleveland Aircraft Prods) - - -	1	
-8	153-00300	Ring-Grease Seal (Cleveland Aircraft Prods) - - -	1	
-9	154-01300	Felt-Grease Seal (Cleveland Aircraft Prods) - - -	1	
-10	153-01500	Ring-Grease Seal (Cleveland Aircraft Prods) - - -	1	
-11	155-00100	Ring-Snap (Cleveland Aircraft Prods) - - - - -	2	
-12	164-02000	Brake Disc Assy (Cleveland Aircraft Prods) - - -	1	
-13	103-20400	Bolt (Cleveland Aircraft Prods) - - - - -	3	
-14	095-10500	Washer (Cleveland Aircraft Prods) - - - - -	3	
-15	094-10400	Nut (Cleveland Aircraft Prods) - - - - -	3	
	30-55 (B)	Brake Assy (Cleveland Aircraft Prods) - - - - -	2	
-16	075-05600	Torque Plate Assy (Cleveland Aircraft Prods) - - -	1	
	074-01000	Back Plate Assy (Cleveland Aircraft Prods) - - -	1	
-17	064-01500	Plate-Back (Cleveland Aircraft Prods) - - - - -	1	
-18	066-03000	Lining (Cleveland Aircraft Prods) - - - - -	1	
	105-00200	Rivet (Cleveland Aircraft Prods) - - - - -	2	
	073-01100	Pressure Plate Assy (Cleveland Aircraft Prods) -	1	
-19	063-01200	Plate Pressure (Cleveland Aircraft Prods) - - - -	1	
-20	066-03000	Lining (Cleveland Aircraft Prods) - - - - -	1	
	105-00200	Rivet (Cleveland Aircraft Prods) - - - - -	2	
-21	061-02100	Cylinder (Cleveland Aircraft Prods) - - - - -	1	
-22	069-00400	Bolt-Anchor (Cleveland Aircraft Prods) - - - - -	2	
-23	094-10300	Nut (Cleveland Aircraft Prods) - - - - -	2	
-24	095-10200	Washer (Cleveland Aircraft Prods) - - - - -	2	

(Continued on next page)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
12-		MAIN LANDING GEAR WHEEL & BRAKE ASSY (Continued)								
-25	103-11600	Bolt (Cleveland Aircraft Prods) - - - - -							2	
-26	095-10200	Washer (Cleveland Aircraft Prods) - - - - -							2	
	092-01600	Piston Assy (Cleveland Aircraft Prods) - - - - -							1	
-27	062-01500	Piston (Cleveland Aircraft Prods) - - - - -							1	
-28	101-02700	O-Ring (Cleveland Aircraft Prods) - - - - -							1	
-29	081-00100	Seat - Bleeder (Cleveland Aircraft Prods) - - -							1	
	079-00300	Screw - Bleeder (Cleveland Aircraft Prods) - -							1	
	183-00100	Bleeder - Cap (Cleveland Aircraft Prods) - - -							1	

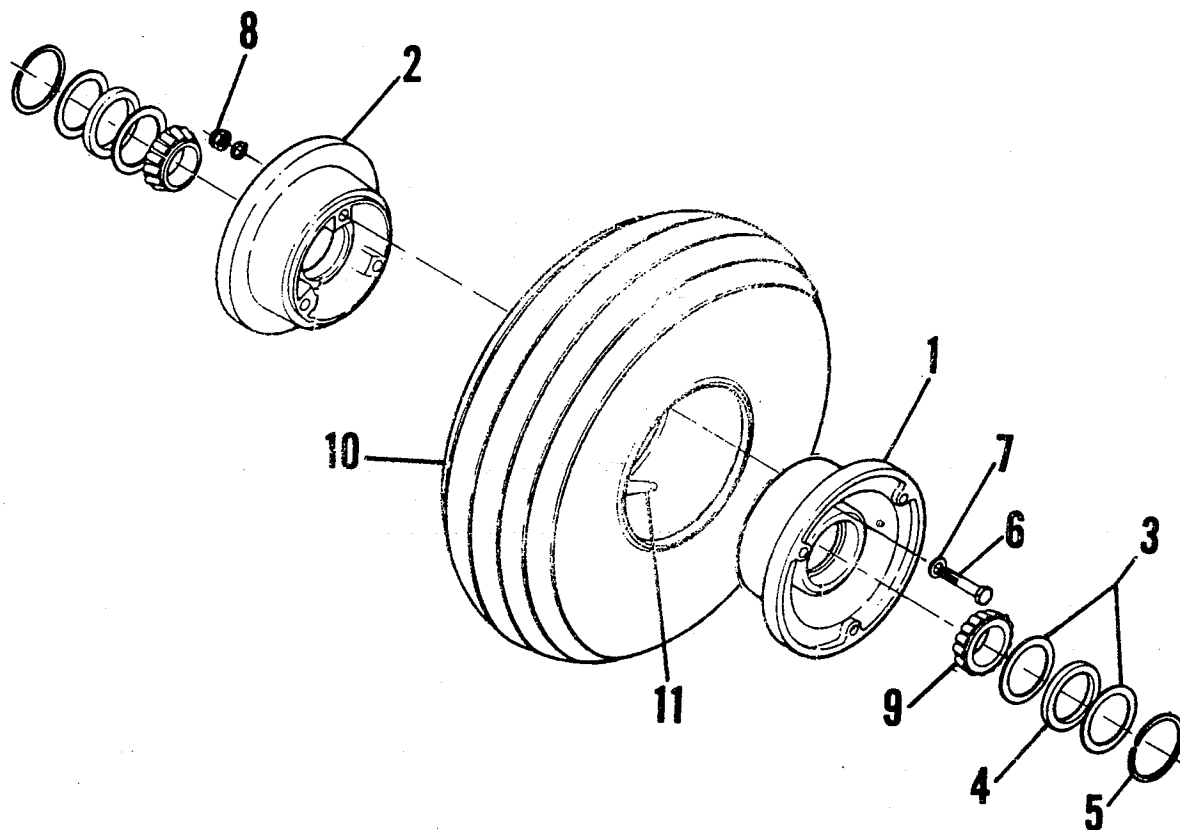


FIGURE 13. NOSE LANDING GEAR WHEEL ASSEMBLY

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
13-		NOSE LANDING GEAR AND WHEEL ASSEMBLY		
-1	40-77 162-28	Nose Wheel Assembly (Cleveland Aircraft Prod.) Outer Wheel Half Assembly (Cleveland Aircraft Prod.)	1 1	
-2	161-31	Inner Wheel Half Assembly (Cleveland Aircraft Prod.)	1	
-3	153-8	Ring - Grease Seal (Cleveland Aircraft Prod.)	4	
-4	154-6	Felt - Grease Seal (Cleveland Aircraft Prod.)	2	
-5	155-2	Ring - Snap (Cleveland Aircraft Prod.)	2	
-6	AN4-22A	Bolt	3	
-7	AN960-416	Washer	6	
-8	AN365-428	Nut	3	
-9	08125	Cone - Bearing (Cleveland Aircraft Prod.)	2	
-10	5.00-5	Tire Type III 4 Ply Rating Tube Type (U.S. Rubber Co.)	1	
-11	5.00-5	Tube (U.S. Rubber Co.)	1	

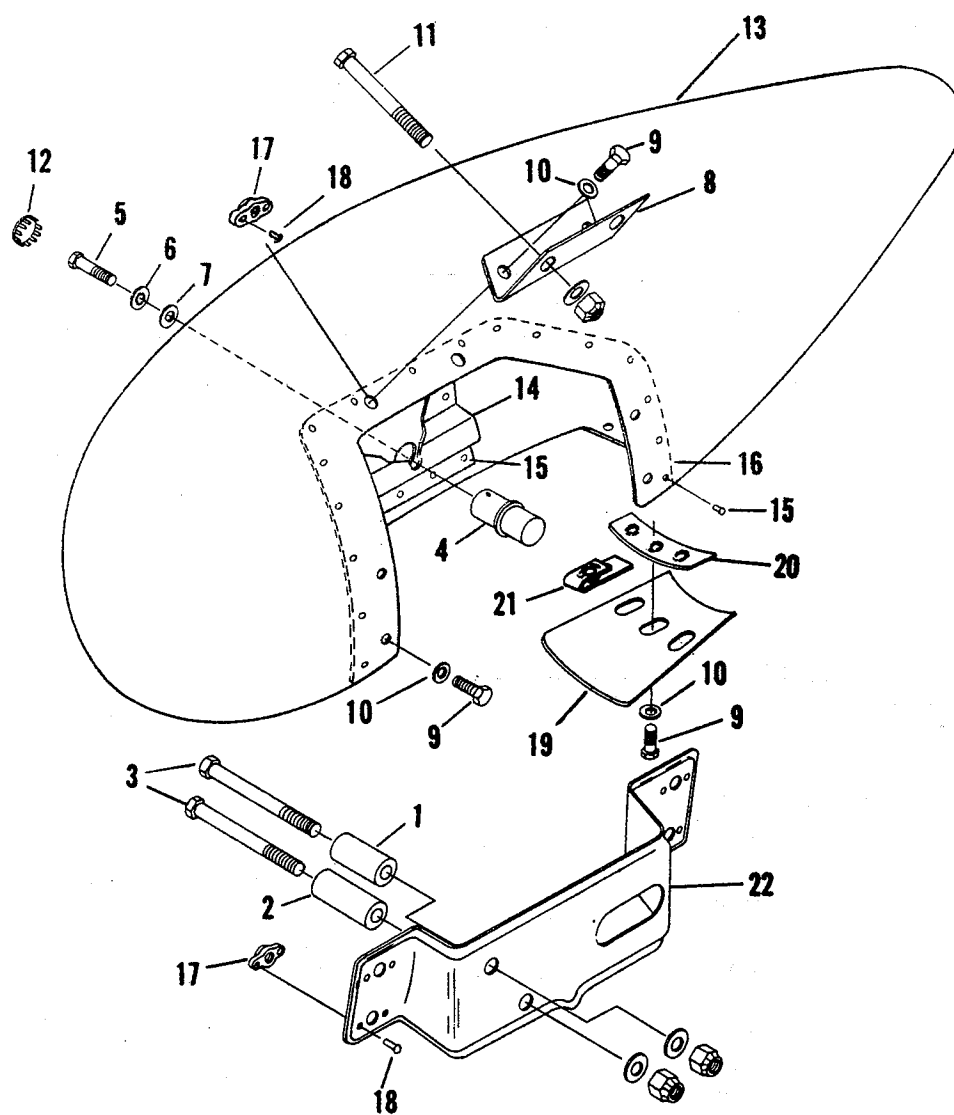


FIGURE 14. MAIN WHEEL FAIRING INSTALLATION LH OR RH



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
14-	804020-510	WHEEL FAIRING INSTL - MAIN (RH)		
	804020-511	WHEEL FAIRING INSTL - MAIN (LH)		
	804020-516	Fairing Assy (RH) - - - - -	1	
	804020-517	Fairing Assy (LH) - - - - -	1	
		Attaching Parts		
-1	902019-3	Spacer - - - - -	1	
-2	902019-4	Spacer - - - - -	1	
-3	AN6-32A	Bolt - - - - -	2	
-4	804020-503	Adapter Assy - - - - -	1	
-5	AN5-5A	Bolt - - - - -	1	
-6	AN936A516	Washer - - - - -	1	
-7	AN960-516	Washer - - - - -	1	
-8	804020-18	Bracket (RH) - - - - -	1	
	804020-19	Bracket (LH) - - - - -	1	
-9	AN3-5A	Bolt - - - - -	4	
-10	AN960-10	Washer - - - - -	4	
-11	AN6-22A	Bolt - - - - -	2	
-12	NAS451-56	Plug Button - - - - -	1	
		- - - * - - -		
13	804020-16	Fairing (RH) - - - - -	1	
	804020-17	Fairing (LH) - - - - -	1	
-14	804020-22	Bracket (RH) - - - - -	1	
	804020-23	Bracket (LH) - - - - -	1	
		Attaching Parts		
-15	MS20470AD4-5	Rivet - - - - -	8	
		- - - * - - -		
	804020-512	Doubler Assy (RH) - - - - -	1	
	804020-513	Doubler Assy (LH) - - - - -	1	
-16	804020-24	Doubler (RH) - - - - -	1	
	804020-25	Doubler (LH) - - - - -	1	
		Attaching Parts		
-15	MS20470AD4-5	Rivet - - - - -	16	
		- - - * - - -		
-17	NAS680-A3	Nut Plate - - - - -	4	
		Attaching Parts		
-18	1204-0308	Rivet (Avex) - - - - -	4	
		- - - * - - -		
-19	804020-15	Scraper - - - - -	1	
	804019-504	Plate Assy - - - - -	1	
-20	804019-7	Plate - - - - -	1	
-21	RM52LHA4972-8-02	Nut - Clip - - - - -	3	
		Attaching Parts		
-9	AN3-5A	Bolt - - - - -	3	
-10	AN960-10	Washer - - - - -	3	
		- - - * - - -		
		(Continued on next page)		



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
14-	804020-514	Bracket Assy (RH)	-	-	-	-	-	-	1	
	804020-515	Bracket Assy (LH)	-	-	-	-	-	-	1	
-22	804020-20	Bracket (RH)	-	-	-	-	-	-	1	
	804020-21	Bracket (LH)	-	-	-	-	-	-	1	
-17	NAS680-A3	Nut Plate	-	-	-	-	-	-	4	
		Attaching Parts								
-18	1204-0308	Rivet (Avex)	-	-	-	-	-	-	8	
		- - - * - - -								

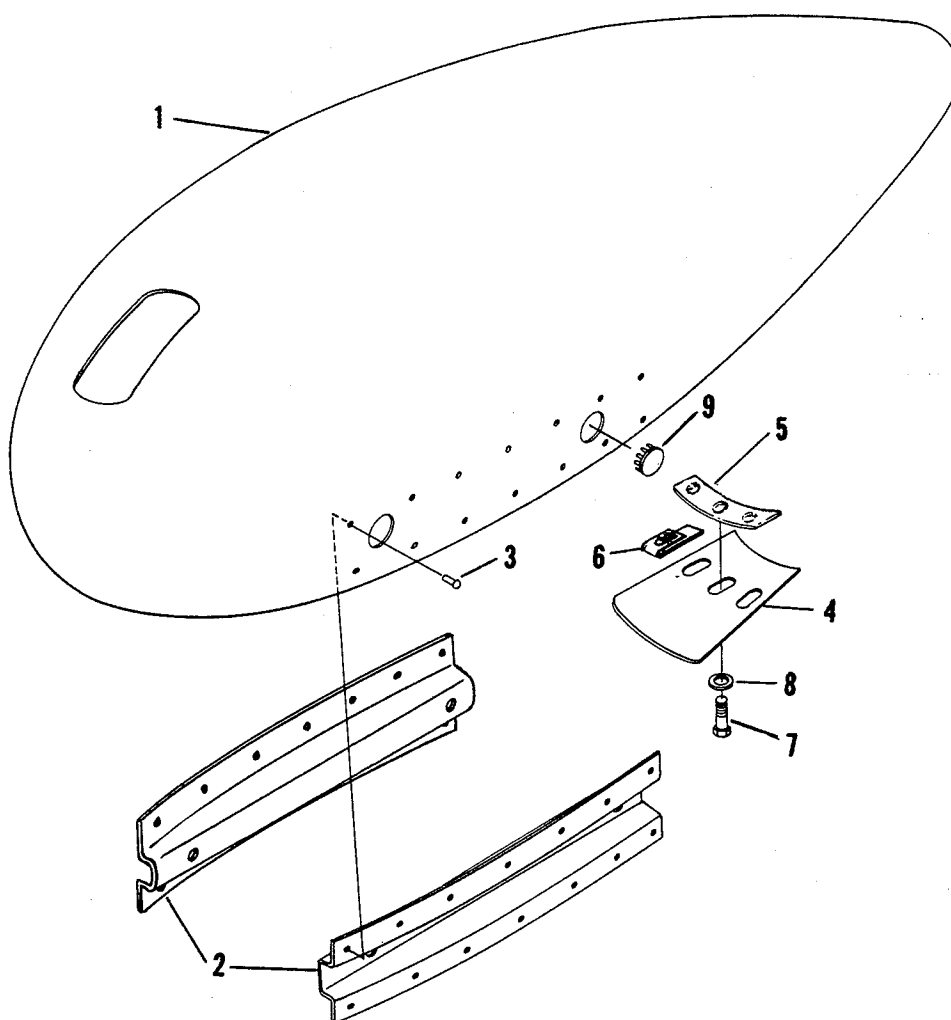


FIGURE 15. NOSE WHEEL FAIRING INSTALLATION

Yankee

illustrated parts catalog



Model AA1

FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
15-	804019-501	WHEEL FAIRING INSTL - NOSE		
-1	804019-502	Fairing Assy - - - - -	1	
-2	804019-8	Bracket (RH) - - - - -	1	
	804019-9	Bracket (LH) - - - - -	1	
		- Attaching Parts -		
-3	MS20470AD4-5	Rivet - - - - -	28	
		- - - * - - -		
-4	804019-4	Scraper - - - - -	1	
		- Attaching Parts -		
-5	804019-7	Plate - - - - -	1	
-6	RM52LHA4972-8-02	Nut - Clip (Esna) - - - - -	3	
-7	AN3-5A	Bolt - - - - -	3	
-8	AN960-10	Washer - - - - -	3	
		- - - * - - -		
-9	NAS451-56	Plug Button - - - - -	2	

Added June, 1970

38C/38D Blank



CONTROL COLUMN

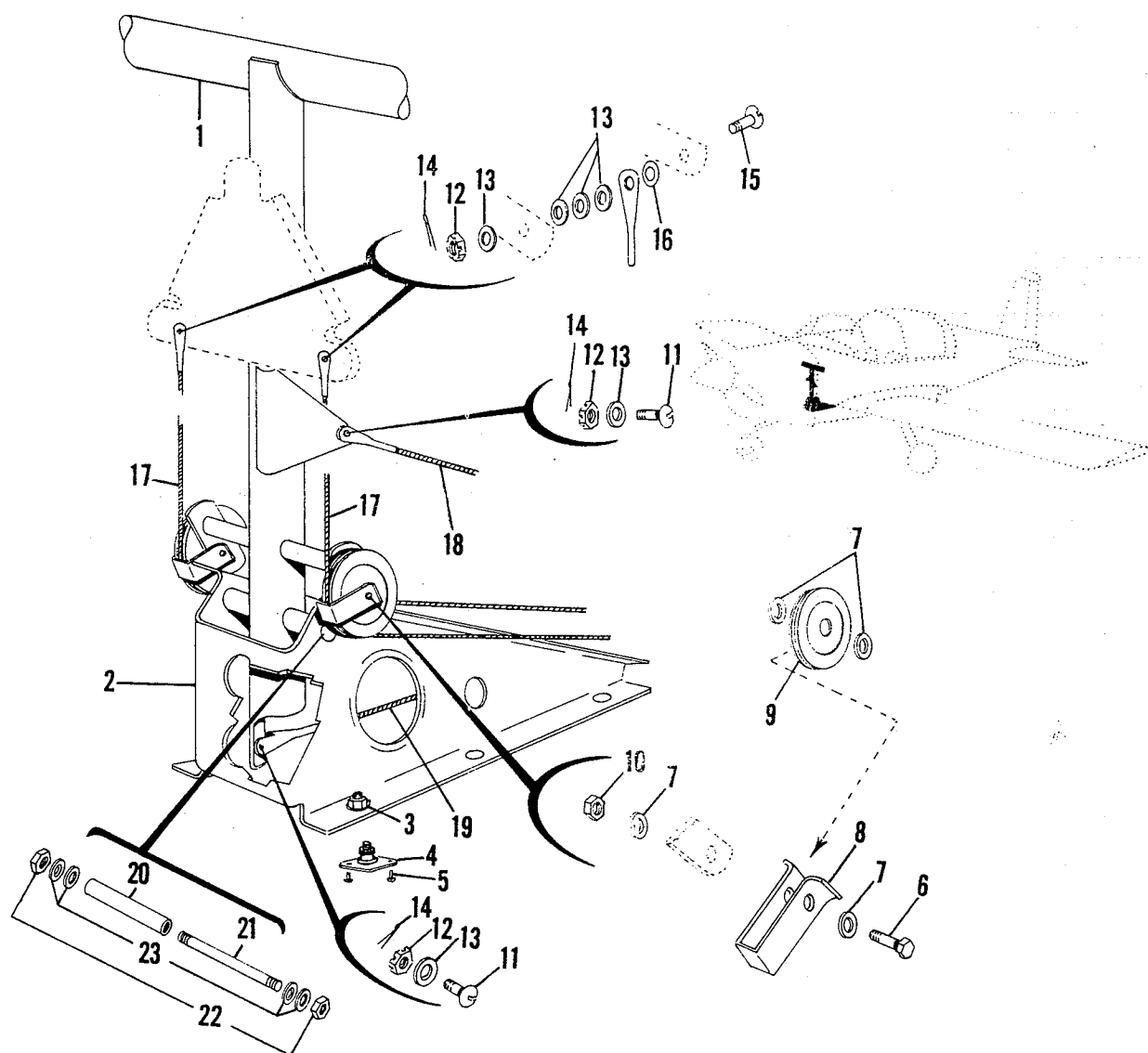


FIGURE 16. CONTROL COLUMN INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
16-		CONTROL COLUMN INSTL.		
-1	602104-501	Column Assy (Std) - - - - -	1	
	602104-502	Column Assy (Opt) - - - - -	1	
-2	602103-501	Support Assy - - - - -	1	
-3	MS20365-428	Nut - - - - -	6	
-4	AES200-1	Honeycomb Fastener - - - - -	6	
-5	1601-0410	Rivet - - - - -	12	
-6	AN5-12A	Bolt - - - - -	2	
-7	AN960-516L	Washer - - - - -	8	
-8	602070-1	Guard - - - - -	2	
-9	MS20220-2	Pulley - - - - -	2	
-10	MS20364-524	Nut - - - - -	2	
-11	AN23-11	Bolt - - - - -	2	
-12	AN320-3	Nut - - - - -	4	
-13	AN960-10	Washer - - - - -	10	
-14	MS24665-132	Cotter Pin - - - - -	4	
-15	AN23-13	Bolt - - - - -	2	
-16	AN960-10L	Washer - - - - -	2	
-17	602107-507	Cable Assy - - - - -	2	
-18	602107-503	Cable Assy - - - - -	1	
-19	602107-501	Cable Assy - - - - -	1	
-20	602106	Sleeve - - - - -	1	
-21	602114	Pin - - - - -	1	
-22	MS20364-524	Nut - - - - -	2	
-23	AN960-516L	Washer - - - - -	4	



CONTROL SYSTEM

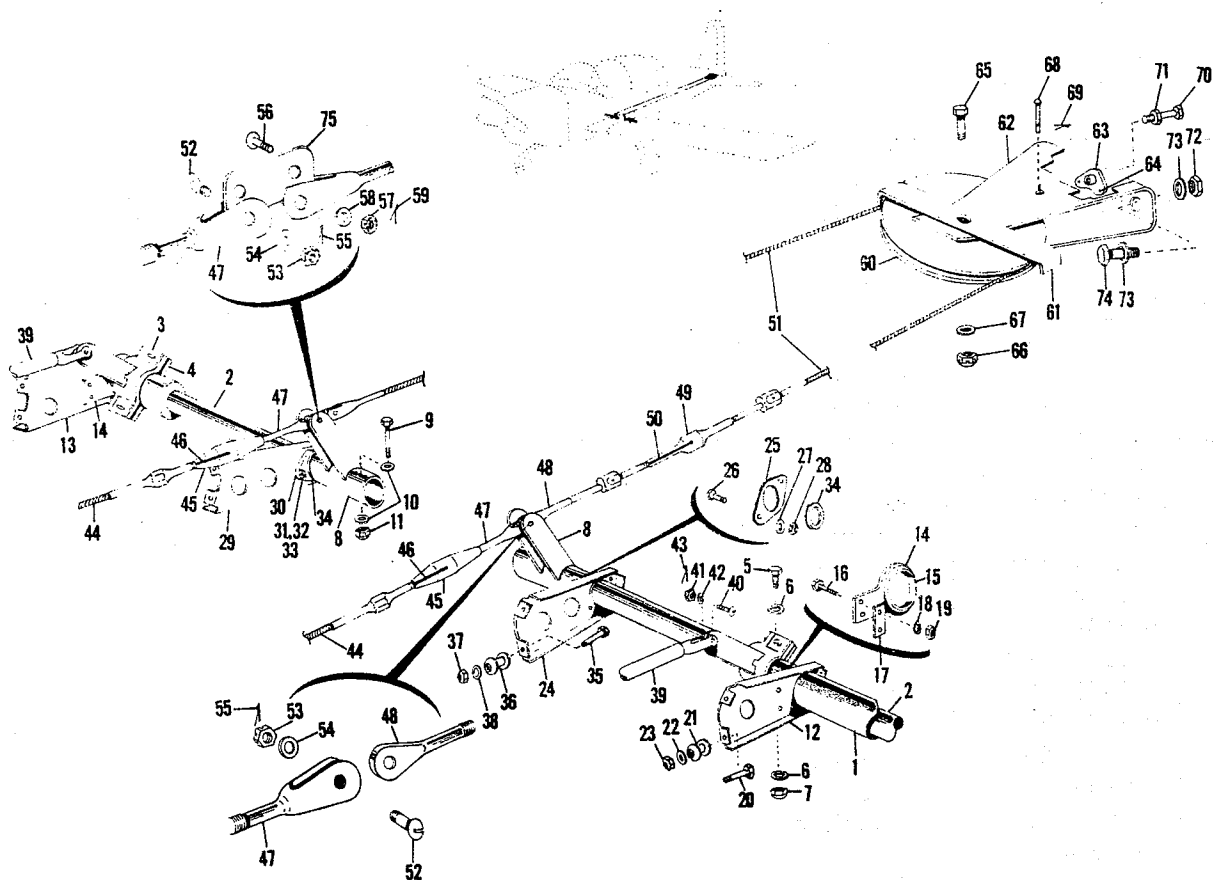


FIGURE 17. CONTROL SYSTEM INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
17-		CONTROL SYSTEM INSTL		
-1	604055-501	Tube Assy - - - - -	2	
-2	202032-501	Aileron Assy - - - - -	2	
-3	604054-501	Horn Assy Upper - - - - -	2	
-4	604054-1	Shell - - - - -	2	
-5	AN3-5A	Bolt - - - - -	4	
-6	MS20365-1032	Nut - - - - -	4	
-7	AN960-10	Washer - - - - -	8	
-8	603076-501	Horn Assy - - - - -	2	
-9	AN174-15A	Bolt - - - - -	2	
-10	MS20364-428	Nut - - - - -	2	
-11	AN960-416	Washer - - - - -	4	
-12	602075-3	Support - - - - -	1	
-13	602075-4	Support - - - - -	1	
-14	604067-501	Support Assy - - - - -	2	
-15	902013-3	Bearing - - - - -	2	
-16	AN4-5A	Bolt - - - - -	4	
-17	604058-1	Shim - - - - -	2	
-18	AN960-416	Washer - - - - -	4	
-19	MS20364-428	Nut - - - - -	4	
-20	AN3-10A	Bolt - - - - -	4	
-21	AES201-1	Spacer - - - - -	4	
-22	AN970-3	Washer - - - - -	4	
-23	MS20365-1032	Nut - - - - -	4	
	603075-501	Support Assy - - - - -	1	
-24	603075-1	Support - - - - -	1	
-25	603077-501	Flange Assy - - - - -	1	
-26	AN3-4A	Bolt - - - - -	2	
-27	AN960-10L	Washer - - - - -	2	
-28	MS20364-1032	Nut - - - - -	2	
	603075-502	Support Assy - - - - -	1	
-29	603075-2	Support - - - - -	1	
-30	603077-501	Flange Assy - - - - -	1	
-31	AN3-4A	Bolt - - - - -	2	
-32	AN960-10L	Washer - - - - -	2	
-33	MS20364-1032	Nut - - - - -	2	
-34	902013-1	Bearing - - - - -	2	
-35	AN3-10A	Bolt - - - - -	4	
-36	AES201-1	Spacer - - - - -	4	
-37	MS20365-1032	Nut - - - - -	4	
-38	AN960-10	Washer - - - - -	4	
-39	604053-501	Flap Assy - - - - -	1	
-40	AN23-10	Bolt - - - - -	2	
-41	AN320-3	Nut - - - - -	2	
-42	AN960-10	Washer - - - - -	2	

(Continued on next page)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
17-				
-43	MS24665-132	Cotter Pin - - - - -	2	
-44	602107-507	Cable Assy - - - - -	2	
-45	MS21251B5S	Turnbuckle Body - - - - -	2	
-46	MS21256-1	Locking Clip - - - - -	2	
-47	MS21252-5LS	Clevis - - - - -	2	
-48	MS21254-5RL	Eye End - - - - -	1	
-49	MS21251B5L	Turnbuckle Body - - - - -	1	
-50	MS21256-2	Locking Clip - - - - -	2	
-51	602107-508	Cable Assy - - - - -	1	
-52	AN24-15	Bolt - - - - -	2	
-53	AN320-4	Nut - - - - -	2	
-54	AN960-416	Washer - - - - -	2	
-55	MS24665-132	Cotter Pin - - - - -	2	
-56	AN23-11	Bolt - - - - -	1	
-57	AN320-3	Nut - - - - -	1	
-58	AN960-10	Washer - - - - -	1	
-59	MS24665-132	Cotter Pin - - - - -	1	
-60	MS20220-3	Pulley - - - - -	1	
-61	603071-1	Guard - - - - -	1	
	603072-501	Bracket Assy - - - - -	1	
-62	603072-1	Bracket - - - - -	1	
-63	NAS1027N4	Nut Plate - - - - -	1	
-64	1204-0306	Rivet (Chobert) - - - - -	2	
-65	AN5-12A	Bolt - - - - -	1	
-66	MS20364-524	Nut - - - - -	1	
-67	AN960-516	Washer - - - - -	1	
-68	MS20392-1C53	Clevis Pin - - - - -	1	
-69	MS24665-132	Cotter Pin - - - - -	1	
-70	NAS428-4-13	Bolt-Adjusting - - - - -	1	
-71	AN316-4R	Nut - - - - -	1	
-72	AN6-7A	Bolt - - - - -	2	
-73	AN960-616	Washer - - - - -	4	
-74	MS20365-624	Nut - - - - -	2	
-75	603073-1	Link - - - - -	1	



RUDDER CONTROL

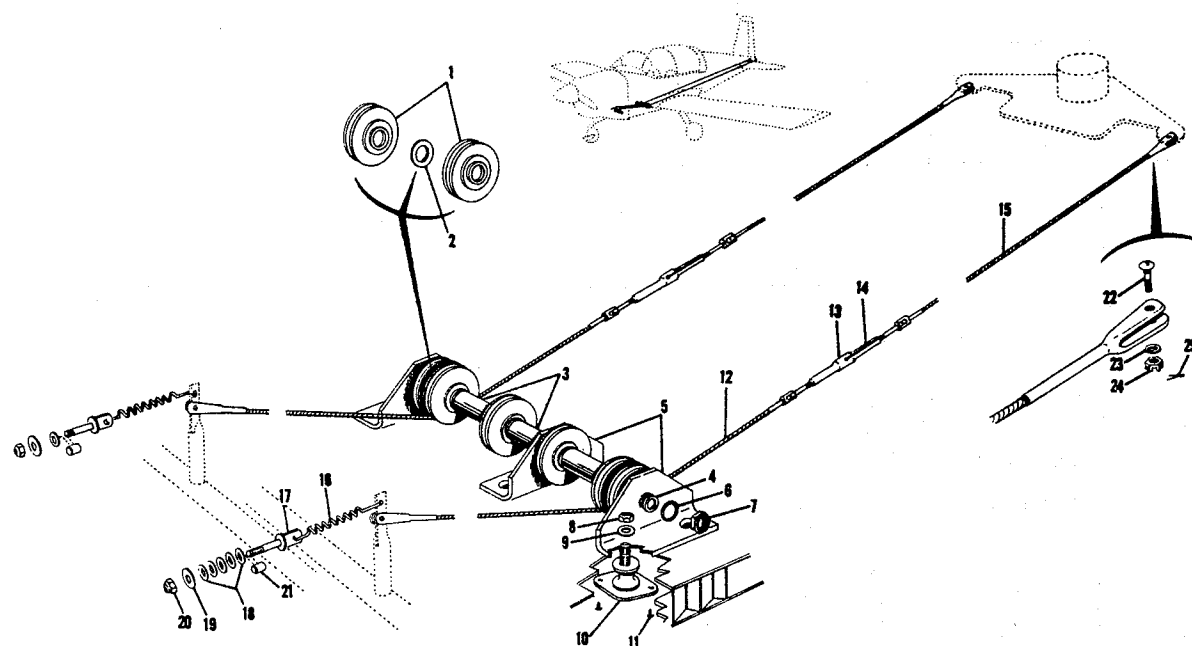


FIGURE 18. RUDDER CONTROL INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
18-		RUDDER CONTROL INSTL		
		Control Pulley Group Assy		
-1	MS 20220-1	Pulley -----	6	
-2	AN 960-516L	Washer -----	2	
-3	601044-1	Spacer -----	3	
-4	601050-1	Pin -----	1	
-5	601049-2	Bracket -----	3	
-6	AN 960-516	Washer -----	2	
-7	AN 364-524	Nut -----	2	
-8	AN 365-1032	Nut -----	6	
-9	AN 960-10	Washer -----	6	
-10	AES200-1	Fastener-----	6	
-11	1601-0410	Rivet -----	12	
-12	602107-506	Rudder Cable Assy -----	2	
-14	MS21256-2	Locking Clip -----	4	
-13	MS21251B5L	Turnbuckle Body -----	2	
-15	602107-506	Rudder Cable Assy -----	2	
-16	601053-1	Spring -----	2	
-17	AN43B- 12A	Eye Bolt -----	2	
-18	960-416	Washer -----	6	
-19	901035-1	Washer -----	2	
-20	AN 365-428	Nut -----	2	
-21	902015-1	Bushing -----	2	
-22	AN23-11	Bolt -----	2	
-23	AN960-10	Washer -----	2	
-24	AN 320-3	Nut -----	2	
-25	AN 380-2-2	Cotter Pin -----	2	



ELEVATOR CABLE

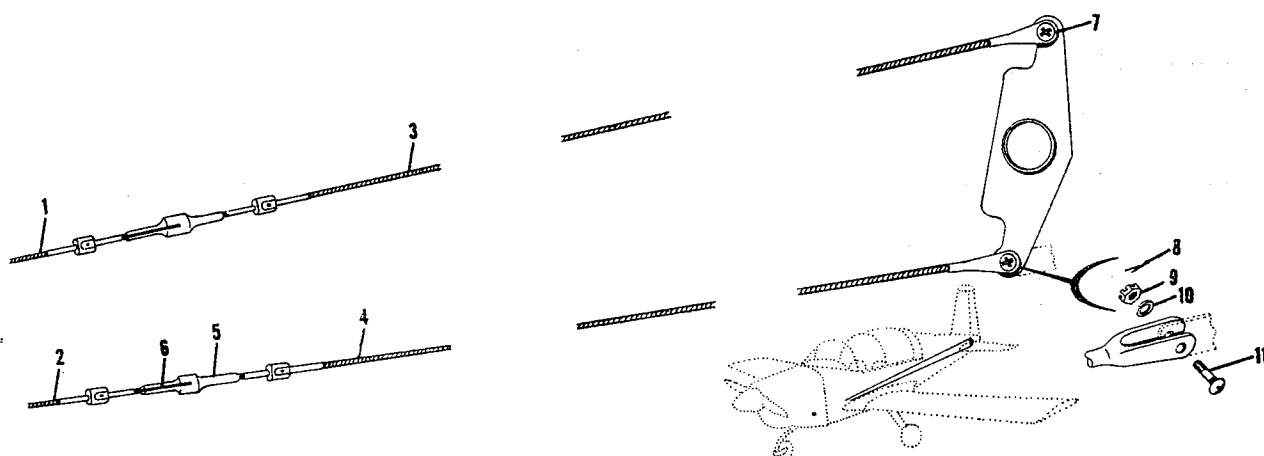


FIGURE 19. ELEVATOR CABLE INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
19-		ELEVATOR CABLE INSTL		
-1	602107-501	Cable Assy - - - - -	1	
-2	602107-507	Cable Assy - - - - -	1	
-3	602107-502	Cable Assy - - - - -	1	
-4	602107-504	Cable Assy - - - - -	1	
-5	MS21251B5L	Turnbuckle Body - - - - -	2	
-6	MS21256-2	Locking Clip - - - - -	4	
-7	AN23-11	Bolt - - - - -	1	
-8	MS24665-132	Cotter Pin - - - - -	2	
-9	AN320-3	Nut - - - - -	2	
-10	AN960-10	Washer - - - - -	2	
-11	AN23-12	Bolt - - - - -	1	



RUDDER AND BRAKE

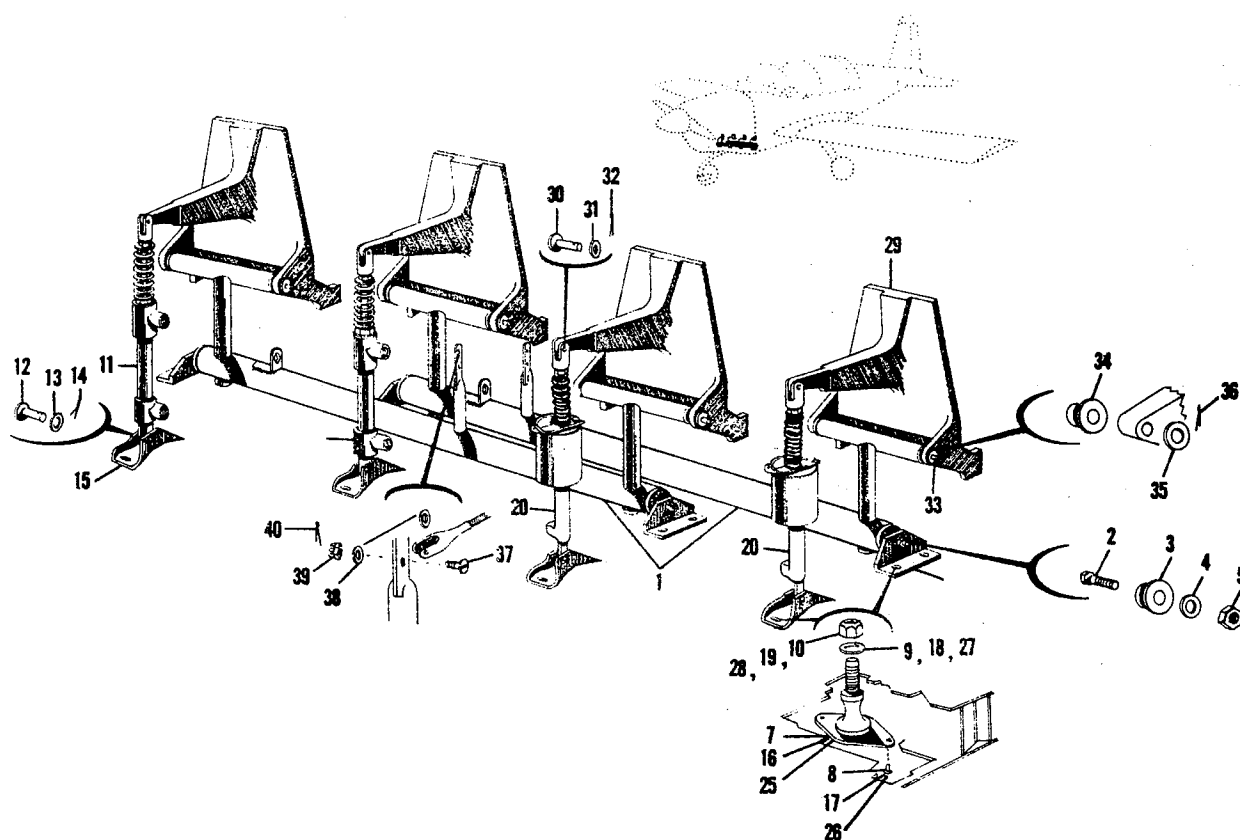


FIGURE 20: RUDDER AND BRAKE INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
20-		RUDDER AND BRAKE INSTALLATION							NP	
-1	601031-501	Bar Assy - Fwd.	-	-	-	-	-	-	1	
	601031-502	Bar Assy - Aft.	-	-	-	-	-	-	1	
-2	AN4-11A	Bolt	-	-	-	-	-	-	4	
-3	601029-1	Bearing-	-	-	-	-	-	-	4	
-4	AN960-416	Washer	-	-	-	-	-	-	4	
-5	AN365-428	Nut-	-	-	-	-	-	-	4	
-6	601049-1	Bracket-	-	-	-	-	-	-	4	
		Attaching Parts								
-7	AES200-1	Fastener	-	-	-	-	-	-	8	
-8	1601-0410	Rivet-	-	-	-	-	-	-	16	
-9	AN960-10	Washer	-	-	-	-	-	-	8	
-10	AN365-1032	Nut-	-	-	-	-	-	-	8	
		- - - * - - -								
-11	403014-501	Cylinder Assy. (Cleveland)-	-	-	-	-	-	-	2	A
-12	AN393-17	Clevis Pin	-	-	-	-	-	-	2	
-13	AN960-10L	Washer	-	-	-	-	-	-	2	
-14	AN380-2-2	Cotter Pin	-	-	-	-	-	-	2	
-15	601052-1	Bracket-	-	-	-	-	-	-	2	
		Attaching Parts								
-16	AES200-1	Fastener	-	-	-	-	-	-	4	
-17	1601-0410	Rivet-	-	-	-	-	-	-	8	
-18	AN960-10	Washer	-	-	-	-	-	-	4	
-19	AN365-1032	Nut-	-	-	-	-	-	-	4	
		- - - * - - -								
-20	403010-3	Cylinder Assy. (Gerdes)-	-	-	-	-	-	-	2	
-21	AN393-17	Clevis Pin	-	-	-	-	-	-	2	
-22	AN960-10L	Washer	-	-	-	-	-	-	2	
-23	AN380-2-2	Cotter Pin	-	-	-	-	-	-	2	
-24	601052-1	Bracket-	-	-	-	-	-	-	2	
		Attaching Parts								
-25	AES200-1	Fastener	-	-	-	-	-	-	2	
-26	1601-0410	Rivet-	-	-	-	-	-	-	8	
-27	AN960-10	Washer	-	-	-	-	-	-	4	
-28	AN365-1032	Nut-	-	-	-	-	-	-	4	
		- - - * - - -								

(Continued on next page)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
		RUDDER & BRAKE INSTALLATION (Continued)								
-29	606001	Rudder Pedal	-	-	-	-	-	-	4	
-30	AN393-17	Clevis Pin	-	-	-	-	-	-	4	
-31	AN960-10L	Washer	-	-	-	-	-	-	4	
-32	AN38-2-2	Cotter Pin	-	-	-	-	-	-	4	
-33	601021-1	Tube	-	-	-	-	-	-	4	
-34	601051-1	Plug	-	-	-	-	-	-	8	
-35	AN960-416	Washer	-	-	-	-	-	-	8	
-36	AN380-2-2	Cotter Pin	-	-	-	-	-	-	8	
-37	AN23-11	Bolt	-	-	-	-	-	-	2	
-38	AN320-10L	Washer	-	-	-	-	-	-	4	
-39	AN320-3	Castle Nut	-	-	-	-	-	-	2	
-40	AN380-2-2	Cotter Pin	-	-	-	-	-	-	2	
(A - - AA-1 Serial 0102 & up)										



CONTROL COLUMN

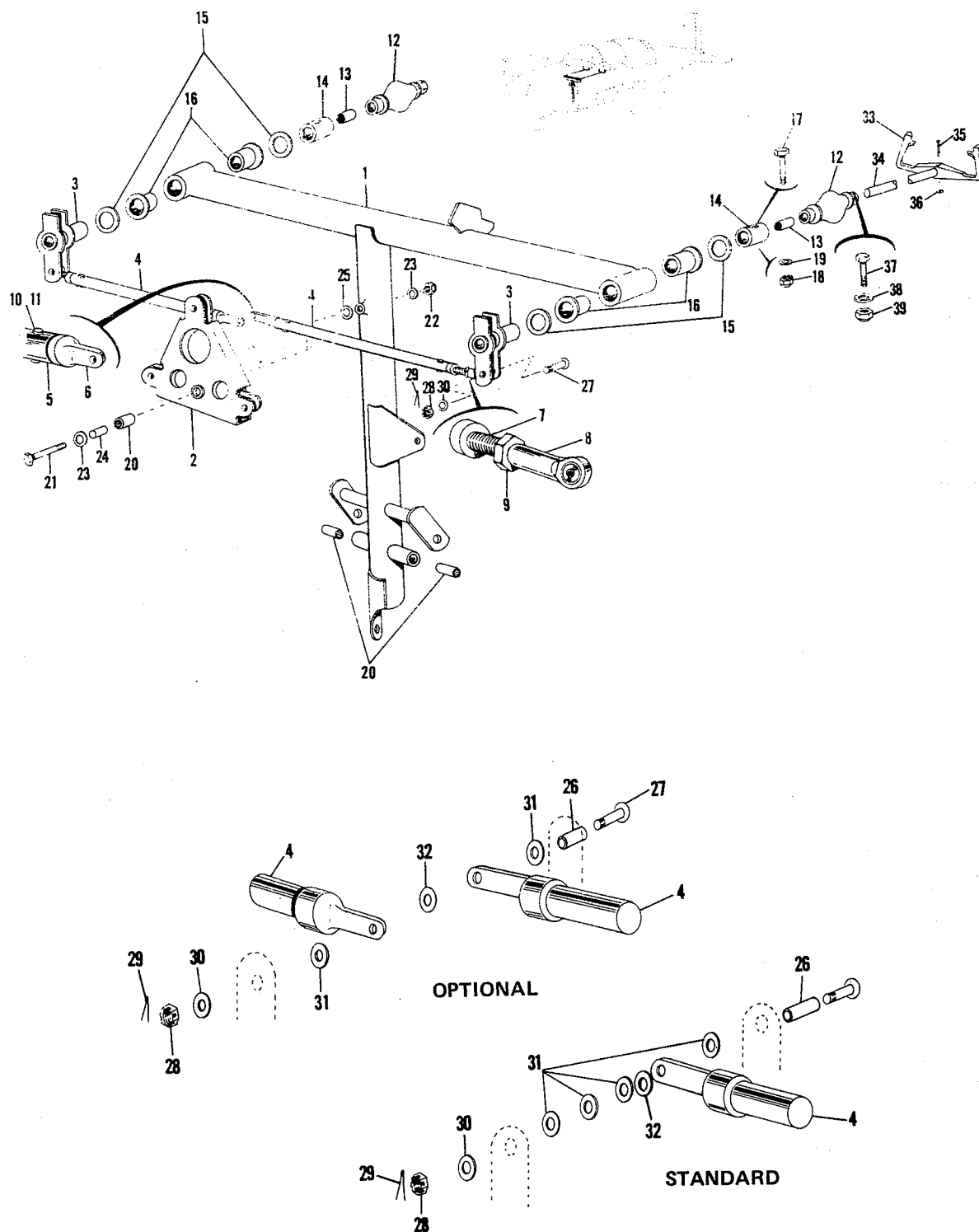


FIGURE 21. CONTROL COLUMN ASSEMBLY



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
21-	602104-501	CONTROL COLUMN ASSY (STD)		
	602104-502	CONTROL COLUMN ASSY (OPT)	1	
-1	602102-501	Tee Assy - - - - -	1	
-2	603068-501	Bellcrank Assy - - - - -	1	
-3	603067-501	Horn Assy (STD) - - - - -	2	
	603067-501	Horn Assy (OPT) - - - - -	1	
-4	603069-501	Pushrod Assy (STD) - - - - -	2	
	603069-501	Pushrod Assy (OPT) - - - - -	1	
-5	603069-1	Pushrod Tube - - - - -	1	
-6	603069-2	Rod End - - - - -	1	
-7	AN490HT8P	Rod End - - - - -	1	
-8	F34-14	Rod End Bearing - - - - -	1	
-9	AN316-4R	Check Nut - - - - -	2	
-10	SALPT6-8	Shear Pin - - - - -	2	
-11	6LC-C6	Shear Pin Collar - - - - -	1	
-12	MS-20271-B10	Universal Joint (STD) - - - - -	2	
	MS-20271-B10	Universal Joint (OPT) - - - - -	1	
-13	602104-5	Spacer (STD) - - - - -	2	
	602104-5	Spacer (OPT) - - - - -	1	
-14	602104-1	Collar (STD) - - - - -	2	
	602104-1	Collar (OPT) - - - - -	2	
-15	AN960-1216L	Washer (STD) - - - - -	4	
	AN960-1216L	Washer (OPT) - - - - -	2	
-16	FF-911-3	Bearing (STD) (Chrysler-Ampex Division) - - - - -	4	
	FF-911-3	Bearing (OPT) (Chrysler-Ampex Division) - - - - -	1	
-17	AN4-12A	Bolt (STD) - - - - -	2	
	AN4-12A	Bolt (OPT) - - - - -	1	
-18	AN365-428	Nut (STD) - - - - -	2	
	AN365-428	Nut (OPT) - - - - -	1	
-19	AN960-416	Washer (STD) - - - - -	2	
	AN960-416	Washer (OPT) - - - - -	3	
-20	B-710	Needle Bearing (Torrington) - - - - -	1	
-21	AN5-27A	Bolt - - - - -	1	
-22	AN364-524	Nut - - - - -	2	
-23	AN960-516	Washer - - - - -	1	
-24	602104-3	Sleeve - - - - -	1	
-25	602104-4	Washer - - - - -	1	
-26	602104-2	Spacer - - - - -	2	
-27	AN23-13	Bolt (STD) - - - - -	3	
	AN23-13	Bolt (OPT) - - - - -	2	
-28	AN320-13	Nut (STD) - - - - -	3	
	AN320-3	Nut (OPT) - - - - -		

(Continued on next page)



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE
		1	2	3	4	5	6	7		
21-										
-29	AN380-2-2	Cotter Pin (STD)	-	-	-	-	-	-	2	
	AN380-2-2	Cotter Pin (OPT)	-	-	-	-	-	-	3	
-30	AN960-10	Washer (STD)	-	-	-	-	-	-	2	
	AN960-10	Washer (OPT)	-	-	-	-	-	-	3	
-31	AN960-416	Washer (STD)	-	-	-	-	-	-	4	
	AN960-416	Washer (OPT)	-	-	-	-	-	-	2	
-32	AN960-416L	Washer	-	-	-	-	-	-	2	
	602113-501	Wheel Assy - Control (STD)	-	-	-	-	-	-	1	
	602113-501	Wheel Assy - Control (OPT)	-	-	-	-	-	-	2	
-33	602108-1	Wheel	-	-	-	-	-	-	1	
-34	602109-1	Shaft	-	-	-	-	-	-	1	
-35	602113-1	Rivet	-	-	-	-	-	-	1	
-36	AN960-10	Washer	-	-	-	-	-	-	1	
		Attaching Hardware								
-37	AN4-12A	Bolt (STD)	-	-	-	-	-	-	1	
	AN4-12A	Bolt (OPT)	-	-	-	-	-	-	2	
-38	MS20365-428	Nut (STD)	-	-	-	-	-	-	1	
	MS20365-428	Nut (OPT)	-	-	-	-	-	-	2	
-39	AN960-416	Washer (STD)	-	-	-	-	-	-	1	
	AN960-416	Washer (OPT)	-	-	-	-	-	-	2	



ACTUATOR ASSY

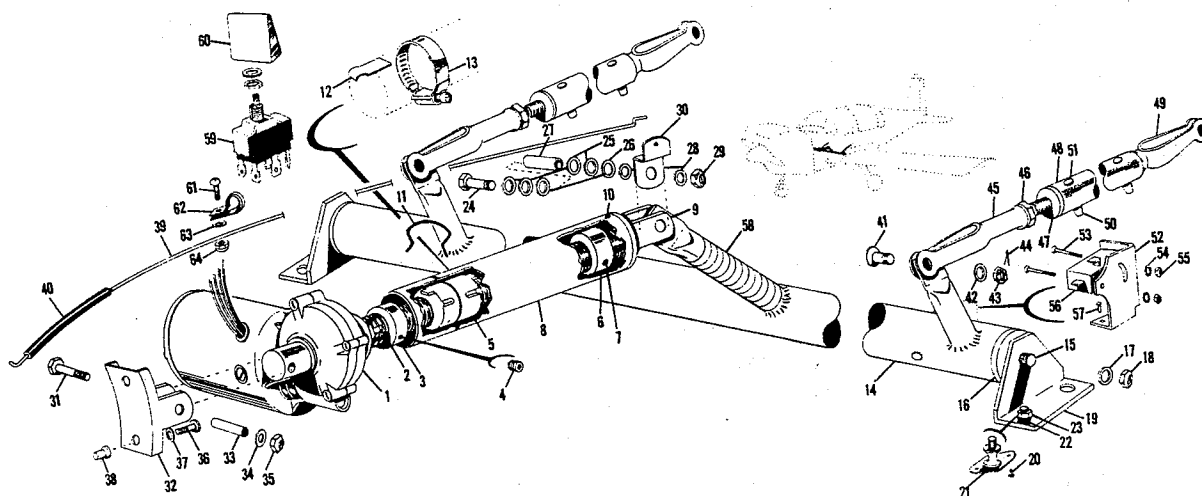


FIGURE 22. FLAP CONTROL INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
22-		FLAP CONTROL INSTL		
	604062-501	Actuator Assy - - - - -	1	
-1	604062-9	Actuator- - - - -	1	
	P9-29	Brushes - - - - -		
	P4101-15	Brush Holder Cap- - - - -		
-2		Roll Pin- - - - -	1	
-3		Stop- - - - -	1	
-4		Set Screw - - - - -	1	
-5	P3293	Nut - - - - -	1	
-6	P3293-1	Stop- - - - -		
-7	52-028-125-			
	1.0000	Roll Pin (Esna) - - - - -	1	
	604062-502	Tube Assy - - - - -	1	
-8	604062-1	Tube- - - - -	1	
-9	604062-2	Fitting - - - - -	1	
-10	1601-0410	Rivet - - - - -	2	
-11	P4134	Spring Clip - - - - -	1	
-12	604067-7	Clip- - - - -	1	
-13	Q5100-M165	Clamp (Aero-Seal) - - - - -	1	
-14	607057-501	Torque Tube Assy- - - - -	1	
-15	AN4-11A	Bolt- - - - -	2	
-16	601029-1	Bearing - - - - -	2	
-17	AN960-416	Washer- - - - -	2	
-18	MS20364-420	Nut - - - - -	2	
-19	601049-1	Bracket - - - - -	2	
-20	1601-0410	Rivet (Avex)- - - - -	8	
-21	AES 200-1	Fastener- - - - -	4	
-22	AN 960-10L	Washer- - - - -	4	
-23	AN 364-1032	Nut - - - - -	4	
-24	AN 3-10A	Bolt- - - - -	1	
-25	AN 960-416	Washer- - - - -	4	
-26	AN 960-416L	Washer- - - - -	2	
-27	604062-4	Bushing - - - - -	2	
-28	AN 960-10L	Washer- - - - -	2	
-29	AN 364-1032	Nut - - - - -	1	
-30	604062-5	Link- - - - -	1	
-31	AN3-12A	Bolt- - - - -	1	
-32	604060-1	Bracket - - - - -	1	
-33	602062-3	Bushing - - - - -	1	
-34	AN 960-10L	Washer- - - - -	1	
-35	AN 364-1032	Nut - - - - -	1	
-36	NAS 221-12	Screw - - - - -	2	
-37	AN 960-10L	Washer- - - - -	2	
-38	SR 1395-2	Rivnut (B. F. Goodrich) - - - - -	2	
	604062-503	Indicator Assy- - - - -	1	
(Continued on next page)				



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
		1 2 3 4 5 6 7		
22-		Actuator Assy	1	
-39	604062-6	Indicator - - - - -	1	
-40	604062-8	Tubing - - - - -	2	
-41	AN23-10	Bolt - - - - -	2	
-42	AN960-10	Washer - - - - -	2	
-43	AN320-3	Nut- - - - -	2	
-44	AN 380-2-2	Cotter Pin - - - - -	2	
	604056-501	Link Assy- - - - -	2	
-45	MS27975-4	Rod End - - - - -	2	
-46	AN-316-4R	Check Nut - - - - -	2	
-47	AN490HT8P	Rod End - - - - -	2	
-48	604056-1	Tube- - - - -	2	
-49	MS27976-12	Rod End - - - - -	2	
-50	6LC-C6	Shear Pin Collar (Huck) - - - - -	2	
-51	SALPT6-8	Shear Pin (Huck)- - - - -	1	
-52	604068-1	Bracket- - - - -	2	
-53	MS35273-19	Screw - - - - -	2	
-54	AN960-4	Washer - - - - -	2	
-55	MS20365-440	Nut- - - - -	2	
-56	MS25253-3	Switch - - - - -	4	
-57	1601-0410	Rivet (Avex) - - - - -	A/R	
-58	500002-2	Spirap (API) - - - - -	1	
-59	512TS1-5	Switch - - - (Micro Switch) - - - - -	1	
-60	604066-1	Flap Handle- - - - -	1	
-61	AN742DA	Clamp- - - - -	1	
-62	AN526-1032R6	Screw- - - - -	1	
-63	AN960-10L	Washer - - - - -	1	
-64	AN364-1032	Nut- - - - -	1	



TRIM WHEEL SUPPORT

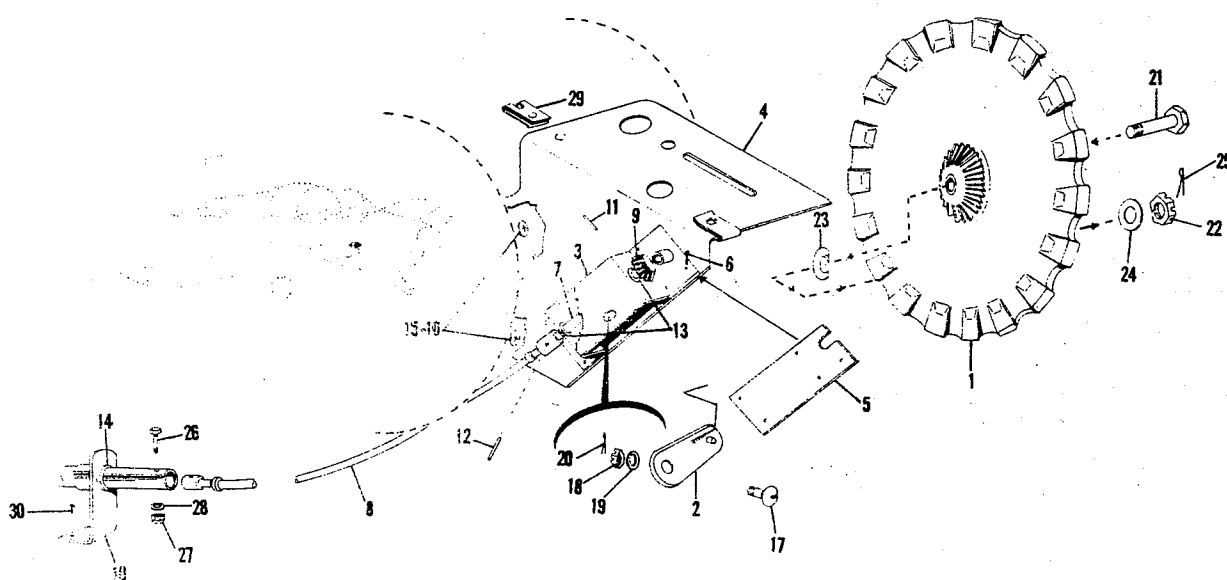


FIGURE 23. TRIM WHEEL SUPPORT INSTALLATION



FIGURE AND INDEX NO.	PART NUMBER	DESCRIPTION	UNITS PER ASSY	USABLE ON CODE
23-		TRIM WHEEL SUPPORT INSTALLATION		
-1	607007-501	Trim Wheel Assy - - - - -	1	
-2	607011-501	Bracket Assy- - - - -	1	
	607009-501	Support Assy- - - - -	1	
-3	607009-502	Bracket Assy - - - - -	1	
-4	607009-1	Support- - - - -	1	
-5	607009-4	Plate- - - - -	1	
-6	1601-0410	Rivet (Avdel Corp) - - - - -	6	
-7	607010-1	Shaft - - - - -	1	
-8	607010-2	Flexible Coupling - - - - -	1	
-9	607010-3	Pinion- - - - -	1	
-10	607014-1	Support - - - - -	1	
-11	52-022-094-0375	Roll Pin (Esna) - - - - -	1	
-12	52-022-094-0500	Roll Pin (Esna) - - - - -	1	
-13	4L1-FF	Nyliner (Thompson)- - - - -	1	
-14	SB-625-7	Bushing (Hexco) - - - - -	1	
-15	NAS221-12	Screw - - - - -	2	
-16	AN960-10	Washer- - - - -	2	
-17	AN 23-8	Bolt- - - - -	1	
-18	AN 310-3	Nut - - - - -	1	
-19	AN 960-10	Washer- - - - -	1	
-20	MS24665-132	Cotter Pin- - - - -	1	
-21	AN 3-16	Bolt- - - - -	1	
-22	AN 310-3	Nut - - - - -	1	
-23	3502-10-78	Washer (Shake proof)- - - - -	1	
-24	AN 960-10L	Washer- - - - -	A/R	
-25	MS24665-132	Cotter Pin- - - - -	1	
-26	AN 23-12A	Bolt- - - - -	1	
-27	MS20364-1032	Nut - - - - -	1	
-28	AN 960-102	Washer- - - - -	1	
-29	A9032-6Z-1	Speed Nut (Tinnerman) - - - - -	2	
-30	1601-0410	Rivet (Avex)- - - - -	2	